

Safety Data Sheet

according to Regulation (EC) No 1907/2006

ARC 988(E) Part B

Revision date: 26.09.2023

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

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UFI: FA8U-31G7-FHHD-C1CX

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

ARC Polymer Composite. Repair damage caused by impact, abrasion or erosion and chemical attack.

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Chesterton International GmbH	
Street:	Am Lenzenfleck 23	
Place:	D-85737 Ismaning GERMANY	
Telephone:	+49 89 99 65 46 - 0	Telefax: +49 89 99 65 46 - 50
E-mail:	eu-sds@chesterton.com	
Contact person:	eu-sds@chesterton.com	Telephone: +49 89 99 65 46 - 0
E-mail:	eu-sds@chesterton.com	
Internet:	www.chesterton.com	
Responsible Department:	eu-sds@chesterton.com	

1.4. Emergency telephone number:

+49(0) 551 - 1 92 40 (GIZ-Nord, 24h)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Acute Tox. 4; H302
Skin Corr. 1; H314
Eye Dam. 1; H318
Skin Sens. 1; H317
Aquatic Chronic 2; H411

Full text of hazard statements: see SECTION 16.

2.2. Label elements

Regulation (EC) No 1272/2008

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Hazard components for labelling

Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane
Amines, polyethylenepoly-, triethylenetetramine fraction
3,6-diazaoctanethylenediamin; triethylenetetramine
m-phenylenebis(methylamine)
Phenol, styrenated
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane, reaction products with ethylenediamine

Signal word: Danger

Pictograms:



Hazard statements

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a doctor.

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

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Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane			30 - < 35 %
	500-104-0		01-2120766646-41	
	Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1; H302 H314 H318 H317			
100-51-6	benzyl alcohol			10 - < 15 %
	202-859-9	603-057-00-5	01-2119492630-38	
	Acute Tox. 4, Acute Tox. 4, Eye Irrit. 2; H332 H302 H319			
57214-10-5	Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)			10 - < 15 %
	500-137-0			
	Aquatic Acute 1, Aquatic Chronic 1; H400 H410			
112-24-3	3,6-diazaoctanethylenediamin; triethylenetetramine			5 - < 10 %
	203-950-6	612-059-00-5		
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H318 H317 H412			
90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction			5 - < 10 %
	292-588-2		01-2119487919-13	
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1B, Eye Dam. 1, Skin Sens. 1, Aquatic Chronic 3; H312 H302 H314 H318 H317 H412			
1477-55-0	m-phenylenebis(methylamine)			5 - < 10 %
	216-032-5		01-2119480150-50	
	Acute Tox. 4, Acute Tox. 4, Skin Corr. 1, Eye Dam. 1, Skin Sens. 1, Aquatic Chronic 3; H332 H302 H314 H318 H317 H412 EUH071			
61788-44-1	Phenol, styrenated			3 - < 7 %
	262-975-0		01-2119557886-19	
	Skin Irrit. 2, Skin Sens. 1A, Aquatic Chronic 2; H315 H317 H411			
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol			1 - < 5 %
	202-013-9	603-069-00-0	01-2119560597-27	
	Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2; H302 H315 H319			
72480-18-3	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane, reaction products with ethylenediamine			1 - < 5 %
	500-253-1		01-2120766318-46	
	Acute Tox. 4, Eye Dam. 1, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1; H302 H318 H317 H400 H410			
4097-89-6	N,N-Bis(2-aminoethyl)ethylenediamine			1 - < 5 %
	223-857-4			

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	Acute Tox. 2, Acute Tox. 3, Skin Corr. 1B, Eye Dam. 1, Aquatic Chronic 3; H310 H301 H314 H318 H412	
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Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
38294-69-8	500-104-0	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane	30 - < 35 %
		oral: LD50 = > 300 - < 2000 mg/kg	
100-51-6	202-859-9	benzyl alcohol	10 - < 15 %
		inhalation: LC50 = 11 mg/l (vapours); inhalation: LC50 = > 4,178 mg/l (dusts or mists); dermal: LD50 = > 2000 mg/kg; oral: LD50 = 1580 mg/kg	
112-24-3	203-950-6	3,6-diazaoctanethylenediamin; triethylenetetramine	5 - < 10 %
		dermal: LD50 = 805 mg/kg; oral: LD50 = 2500 mg/kg	
90640-67-8	292-588-2	Amines, polyethylenepoly-, triethylenetetramine fraction	5 - < 10 %
		dermal: LD50 = 1465,4 mg/kg; oral: LD50 = 1861,9 mg/kg	
1477-55-0	216-032-5	m-phenylenebis(methylamine)	5 - < 10 %
		inhalation: ATE = 11 mg/l (vapours); inhalation: LC50 = 1,34 mg/l (dusts or mists); dermal: LD50 = > 3100 mg/kg; oral: LD50 = 930 mg/kg	
61788-44-1	262-975-0	Phenol, styrenated	3 - < 7 %
		dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 2000 mg/kg	
90-72-2	202-013-9	2,4,6-tris(dimethylaminomethyl)phenol	1 - < 5 %
		oral: LD50 = 2169 mg/kg	
72480-18-3	500-253-1	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane, reaction products with ethylenediamine	1 - < 5 %
		oral: ATE = 500 mg/kg	
4097-89-6	223-857-4	N,N-Bis(2-aminoethyl)ethylenediamine	1 - < 5 %
		dermal: ATE = 50 mg/kg; oral: ATE = 100 mg/kg	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

First aider: Pay attention to self-protection!

Take off immediately all contaminated clothing and wash it before reuse.

IF exposed or if you feel unwell: Immediately call a POISON CENTER or doctor/physician.

After inhalation

IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

Immediately call a doctor.

After contact with skin

After contact with skin, wash immediately with plenty of water and soap. Seek medical advice immediately.

Do not wash with: Solvents/Thinner

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After contact with eyes

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

After ingestion

If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention.

Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Causes severe skin burns and eye damage.

Harmful if swallowed.

Skin sensitisation

Symptoms may develop several hours following exposure; medical observation therefore necessary for at least 48 hours.

4.3. Indication of any immediate medical attention and special treatment needed

First Aid, decontamination, treatment of symptoms.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

- alcohol resistant foam
- Water spray jet
- Carbon dioxide (CO₂)
- Dry extinguishing powder

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated:

- Carbon monoxide
- Carbon dioxide
- Nitrogen oxides (NO_x)

5.3. Advice for firefighters

Special protective equipment for firefighters Protective clothing. In case of fire: Wear self-contained breathing apparatus.

Co-ordinate fire-fighting measures to the fire surroundings.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Provide adequate ventilation.

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Remove persons to safety.
Safe handling: see section 7
Personal protection equipment: see section 8

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Cover drains. Adverse environmental effects

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

6.4. Reference to other sections

Safe handling: see section 7
Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Personal protection equipment: see section 8
Avoid breathing dust/fume/gas/mist/vapours/spray.
Avoid contact with skin, eyes and clothes.
Take off contaminated clothing and wash it before reuse.
Contaminated work clothing should not be allowed out of the workplace.
When using do not eat, drink or smoke.
Never use pressure to empty container. Keep/Store only in original container.
Do not allow to enter into surface water or drains.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Advice on general occupational hygiene

Work in well-ventilated zones or use proper respiratory protection. Only wear fitting, comfortable and clean protective clothing. Avoid contact with skin, eyes and clothes. Wash hands and face before breaks and after work and take a shower if necessary.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Keep/Store only in original container.

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

Further information on storage conditions

Keep away from:

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- Frost
- Heat
- Humidity

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1477-55-0	m-Xylene alpha,alpha'-diamine (m-phenylenebis(methylamine))	-	0.1		TWA (8 h)	

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DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane			
Worker DNEL, long-term		dermal	systemic	0,6 mg/kg bw/day
Worker DNEL, long-term		inhalation	systemic	0,529 mg/m ³
100-51-6	benzyl alcohol			
Worker DNEL, long-term		inhalation	systemic	22 mg/m ³
Worker DNEL, acute		inhalation	systemic	110 mg/m ³
Worker DNEL, long-term		dermal	systemic	8 mg/kg bw/day
Worker DNEL, acute		dermal	systemic	40 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	5,4 mg/m ³
Consumer DNEL, acute		inhalation	systemic	27 mg/m ³
Consumer DNEL, long-term		dermal	systemic	4 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	20 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	4 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	20 mg/kg bw/day
57214-10-5	Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)			
Worker DNEL, long-term		inhalation	systemic	0,02 mg/m ³
Worker DNEL, acute		inhalation	systemic	2 mg/m ³
Worker DNEL, long-term		inhalation	local	0,6 mg/m ³
Worker DNEL, acute		inhalation	local	6 mg/m ³
Worker DNEL, long-term		dermal	systemic	0,385 mg/kg bw/day
Worker DNEL, acute		dermal	systemic	3,85 mg/kg bw/day
Worker DNEL, long-term		dermal	local	0,00028 mg/cm ²
Worker DNEL, acute		dermal	local	0,0028 mg/cm ²
Consumer DNEL, long-term		dermal	systemic	0,00772 mg/kg bw/day
Consumer DNEL, acute		dermal	systemic	0,00772 mg/kg bw/day
Consumer DNEL, long-term		dermal	local	0,000167 mg/cm ²
Consumer DNEL, acute		dermal	local	0,000167 mg/cm ²
Consumer DNEL, long-term		oral	systemic	3,33 mg/kg bw/day

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Consumer DNEL, acute	oral	systemic	3,33 mg/kg bw/day
90640-67-8 Amines, polyethylenepoly-, triethylenetetramine fraction			
Worker DNEL, long-term	inhalation	systemic	0,54 mg/m ³
Worker DNEL, acute	inhalation	systemic	5380 mg/m ³
Worker DNEL, long-term	dermal	systemic	0,57 mg/kg bw/day
Consumer DNEL, long-term	inhalation	systemic	0,096 mg/m ³
Consumer DNEL, acute	inhalation	systemic	1600 mg/m ³
Consumer DNEL, long-term	dermal	systemic	0,25 mg/kg bw/day
Consumer DNEL, acute	dermal	systemic	8 mg/kg bw/day
Consumer DNEL, long-term	dermal	local	0,43 mg/cm ²
Consumer DNEL, acute	dermal	local	1 mg/cm ²
Consumer DNEL, long-term	oral	systemic	0,14 mg/kg bw/day
Consumer DNEL, acute	oral	systemic	20 mg/kg bw/day
1477-55-0 m-phenylenebis(methylamine)			
Worker DNEL, long-term	dermal	systemic	0,33 mg/kg bw/day
Worker DNEL, long-term	inhalation	local	0,2 mg/m ³
Worker DNEL, long-term	inhalation	systemic	1,2 mg/m ³
61788-44-1 Phenol, styrenated			
Worker DNEL, long-term	inhalation	systemic	7,4 mg/m ³
Worker DNEL, long-term	dermal	systemic	2,1 mg/kg bw/day
Consumer DNEL, long-term	inhalation	systemic	1,31 mg/m ³
Consumer DNEL, long-term	dermal	systemic	0,75 mg/kg bw/day
Consumer DNEL, long-term	oral	systemic	0,75 mg/kg bw/day
90-72-2 2,4,6-tris(dimethylaminomethyl)phenol			
Worker DNEL, long-term	inhalation	systemic	0,53 mg/m ³
Worker DNEL, acute	inhalation	systemic	2,1 mg/m ³
Worker DNEL, long-term	dermal	systemic	0,15 mg/kg bw/day
Worker DNEL, acute	dermal	systemic	0,6 mg/kg bw/day
Consumer DNEL, long-term	inhalation	systemic	0,13 mg/m ³

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Consumer DNEL, long-term	dermal	systemic	0,075 mg/kg bw/day
Consumer DNEL, acute	dermal	systemic	0,075 mg/kg bw/day
Consumer DNEL, long-term	oral	systemic	0,075 mg/kg bw/day
Consumer DNEL, acute	inhalation	systemic	0,13 mg/m ³

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PNEC values

CAS No	Substance	Value
Environmental compartment		Value
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane	
Freshwater		0 mg/l
Freshwater (intermittent releases)		0,002 mg/l
Marine water		0 mg/l
Freshwater sediment		0,002 mg/kg
Marine sediment		0 mg/kg
Micro-organisms in sewage treatment plants (STP)		1 mg/l
Soil		0 mg/kg
100-51-6	benzyl alcohol	
Freshwater		1 mg/l
Freshwater (intermittent releases)		2,3 mg/l
Marine water		0,1 mg/l
Freshwater sediment		5,27 mg/kg
Marine sediment		0,527 mg/kg
Micro-organisms in sewage treatment plants (STP)		39 mg/l
Soil		0,456 mg/kg
57214-10-5	Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)	
Freshwater		0,02 mg/l
Marine water		0,002 mg/l
90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction	
Freshwater		0,027 mg/l
Freshwater (intermittent releases)		0,2 mg/l
Marine water		0,003 mg/l
Freshwater sediment		8,572 mg/kg
Marine sediment		0,857 mg/kg
Secondary poisoning		0,18 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,13 mg/l
Soil		1,25 mg/kg
1477-55-0	m-phenylenebis(methylamine)	
Freshwater		0,094 mg/l
Freshwater (intermittent releases)		0,152 mg/l
Marine water		0,009 mg/l

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Freshwater sediment	12,4 mg/kg
Marine sediment	1,24 mg/kg
Micro-organisms in sewage treatment plants (STP)	10 mg/l
Soil	2,44 mg/kg
61788-44-1	Phenol, styrenated
Freshwater	0,004 mg/l
Freshwater (intermittent releases)	0,046 mg/l
Marine water	0,0004 mg/l
Freshwater sediment	0,248 mg/kg
Marine sediment	0,0248 mg/kg
Micro-organisms in sewage treatment plants (STP)	36,2 mg/l
Soil	0,0473 mg/kg
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol
Freshwater	0,046 mg/l
Freshwater (intermittent releases)	0,46 mg/l
Marine water	0,005 mg/l
Freshwater sediment	0,262 mg/kg
Marine sediment	0,026 mg/kg
Micro-organisms in sewage treatment plants (STP)	0,2 mg/l
Soil	0,025 mg/kg

8.2. Exposure controls

Appropriate engineering controls

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Suitable eye protection:

Eye glasses with side protection
goggles

Hand protection

Tested protective gloves must be worn: EN ISO 374

NBR (Nitrile rubber),

Wearing time with permanent contact: Thickness of the glove material: $\geq 0,4$ mm, Breakthrough time: >480 min

Wearing time with occasional contact (splashes): Thickness of the glove material: $\geq 0,1$ mm, Breakthrough time: > 30 min

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Breakthrough times and swelling properties of the material must be taken into consideration.

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Skin protection

Wear suitable protective clothing.

Respiratory protection

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Combination filtering device A-P2

Thermal hazards

No data available

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid, viscous
Colour:	brown
Odour:	like: Amines

	Test method
Melting point/freezing point:	not applicable
Boiling point or initial boiling point and boiling range:	not applicable
Flammability	
Solid/liquid:	No data available
Lower explosion limits:	not applicable
Upper explosion limits:	not applicable
Flash point:	> 93 °C
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
pH-Value:	not applicable
Water solubility:	Immiscible
Solubility in other solvents	
No information available.	
Partition coefficient n-octanol/water:	No data available
Vapour pressure:	No data available
Density:	~1,05 g/cm ³
Relative vapour density:	>1 (air = 1)

9.2. Other information

Information with regard to physical hazard classes

Explosive properties

No information available.

Self-ignition temperature

Solid:

No data available

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Gas: No data available

Oxidizing properties
No information available.

Other safety characteristics

Evaporation rate: <1 (Ether = 1)
Viscosity / dynamic:
(at 25 °C) ~350 mPa·s

Further Information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is stable under storage at normal ambient temperatures.

10.2. Chemical stability

Does not decompose when used for intended uses. No known hazardous decomposition products.

10.3. Possibility of hazardous reactions

Exothermic reaction with: Acid, Oxidising agent

10.4. Conditions to avoid

Keep away from sources of heat (e.g. hot surfaces), sparks and open flames.

10.5. Incompatible materials

- Strong acid
- Strong alkali
- Oxidising agent, strong

10.6. Hazardous decomposition products

Carbon monoxide, aldehydes, Acids

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if swallowed.

ATEmix calculated

ATE (oral) 638,2 mg/kg; ATE (dermal) 2595 mg/kg; ATE (inhalation vapour) 49,11 mg/l; ATE (inhalation dust/mist) 6,436 mg/l

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CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane				
	oral	LD50 > 300 - < 2000 mg/kg	Rat	Study report (2017)	OECD Guideline 420
100-51-6	benzyl alcohol				
	oral	LD50 1580 mg/kg	Mouse	Cosmet. Toxicol. 11, 1011-1013 (1973) (1)	OECD Guideline 401
	dermal	LD50 > 2000 mg/kg	Rabbit	Raw Material Data Handbook, Vol.1:(Orga	EPA OTS 798.1100
	inhalation vapour	LC50 11 mg/l			
	inhalation (4 h) dust/mist	LC50 > 4,178 mg/l	Rat	ECHA	OECD 403
112-24-3	3,6-diazaoctanethylenediamin; triethylenetetramine				
	oral	LD50 2500 mg/kg	Rat		
	dermal	LD50 805 mg/kg	Rabbit		
90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction				
	oral	LD50 1861,9 mg/kg	Rat	Study report (1992)	other: EPA FR Vol.50, No. 188, September
	dermal	LD50 1465,4 mg/kg	Rabbit	Study report (1993)	OECD Guideline 402
1477-55-0	m-phenylenebis(methylamine)				
	oral	LD50 930 mg/kg	Rat	Study report (1973)	OECD Guideline 401
	dermal	LD50 > 3100 mg/kg	Rat	Study report (1975)	TK 11813 was applied to a shaved area of
	inhalation vapour	ATE 11 mg/l			
	inhalation (4 h) dust/mist	LC50 1,34 mg/l	Rat		
61788-44-1	Phenol, styrenated				
	oral	LD50 > 2000 mg/kg	Rat	Study report (2014)	OECD Guideline 423
	dermal	LD50 > 2000 mg/kg	Rat	Study report (2014)	OECD Guideline 402
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol				
	oral	LD50 2169 mg/kg	Rat	Study report (1992)	OECD Guideline 401

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72480-18-3	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane, reaction products with ethylenediamine				
	oral	ATE mg/kg	500		
4097-89-6	N,N-Bis(2-aminoethyl)ethylenediamine				
	oral	ATE mg/kg	100		
	dermal	ATE	50 mg/kg		

Irritation and corrosivity

Causes severe skin burns and eye damage.
 Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane; 3,6-diazaoctanethylenediamine; triethylenetetramine; Amines, polyethylenepoly-, triethylenetetramine fraction; m-phenylenebis(methylamine); Phenol, styrenated; Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane, reaction products with ethylenediamine)

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties

No data available

SECTION 12: Ecological information

12.1. Toxicity

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CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane					
	Acute fish toxicity	LC50 mg/l	> 47	96 h	Oncorhynchus mykiss	Study report (2017) OECD Guideline 203
	Acute algae toxicity	ErC50 mg/l	> 0,31	72 h	Pseudokirchneriella subcapitata	Study report (2017) OECD Guideline 201
	Acute bacteria toxicity	(EC50 mg/l)	> 100	3 h	activated sludge of a predominantly domestic sewage	Study report (2017) OECD Guideline 209
100-51-6	benzyl alcohol					
	Acute fish toxicity	LC50 mg/l	> 100	96 h	Oryzias latipes	Review article or handbook (2009) OECD Guideline 203
	Acute algae toxicity	ErC50	770 mg/l	72 h	Raphidocelis subcapitata	Review article or handbook (2009) OECD Guideline 201
	Acute crustacea toxicity	EC50	230 mg/l	48 h	Daphnia magna	Review article or handbook (2009) OECD Guideline 202
	Fish toxicity	NOEC mg/l	48,897	30 d	Fish species	http://epa.gov/oppt/exposure/pubs/episui other: QSAR
	Algae toxicity	NOEC	51 mg/l	3 d		
	Crustacea toxicity	NOEC	51 mg/l	21 d	Daphnia magna	Review article or handbook (2009) OECD Guideline 211
	Acute bacteria toxicity	(EC50 mg/l)	1385	3 h	activated sludge, domestic	Study report (1989) OECD Guideline 209
112-24-3	3,6-diazaoctanethylenediamin; triethylenetetramine					
	Acute algae toxicity	ErC50 mg/l	> 100	72 h		
	Acute crustacea toxicity	EC50	92 mg/l	48 h	Daphnia magna	
90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction					
	Acute fish toxicity	LC50	330 mg/l	96 h	Pimephales promelas	REACH Registration Dossier other: U.S EPA-TSCA, 40 CFR Part 797.14
	Acute algae toxicity	ErC50	20 mg/l	72 h	Raphidocelis subcapitata	REACH Registration Dossier OECD Guideline 201
	Acute crustacea toxicity	EC50 mg/l	31,1	48 h	Daphnia magna	REACH Registration Dossier EU Method C.2
	Acute bacteria toxicity	(EC50 mg/l)	800	0,5 h	activated sludge, domestic	REACH Registration Dossier other: EEC L133 1988 p 118-122
1477-55-0	m-phenylenebis(methylamine)					

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	Acute fish toxicity	LC50 > 100 mg/l	96 h	Oncorhynchus mykiss	REACH Registration Dossier	OECD Guideline 203
	Acute algae toxicity	ErC50 12 mg/l	72 h	Desmodesmus subspicatus	REACH Registration Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 15,2 mg/l	48 h	Daphnia magna (Big water flea)		
	Crustacea toxicity	NOEC 4,7 mg/l	21 d	Daphnia magna	REACH Registration Dossier	OECD Guideline 211
	Acute bacteria toxicity	(EC50 > 1000 mg/l)	0,5 h	Activated sludge from laboratory wastewater plant	Study report (2004)	OECD Guideline 209
61788-44-1	Phenol, styrenated					
	Acute fish toxicity	LC50 5,6 mg/l	96 h		REACH Registration Dossier	other: Refer below principle
	Acute algae toxicity	ErC50 20,42 mg/l	72 h	Chlorella vulgaris	REACH Registration Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 4,6 mg/l	48 h	Daphnia magna	REACH Registration Dossier	OECD Guideline 202
	Fish toxicity	NOEC 0,0618 mg/l	63 d	Danio rerio	REACH Registration Dossier	other: OECD 234 Fish Sexual Development
	Crustacea toxicity	NOEC 0,2 mg/l	21 d	Daphnia magna	REACH Registration Dossier	other: Refer below principle
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Cyprinus carpio	REACH Registration Dossier	OECD Guideline 203
	Acute algae toxicity	ErC50 46,7 mg/l	72 h	Raphidocelis subcapitata	REACH Registration Dossier	OECD Guideline 201
	Acute crustacea toxicity	EC50 > 100 mg/l	48 h	Daphnia magna	REACH Registration Dossier	OECD Guideline 202

12.2. Persistence and degradability

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CAS No	Chemical name	Method	Value	d	Source
		Evaluation			
100-51-6	benzyl alcohol				
	OECD 301A/ ISO 7827/ EEC 92/69/V, C.4-A	95 - 97%	21		
	Readily biodegradable (according to OECD criteria).				
1477-55-0	m-phenylenebis(methylamine)				
	OECD 301B/ ISO 9439/ EEC 92/69/V, C.4-C	49 %	28		
	Not readily biodegradable (according to OECD criteria)				
61788-44-1	Phenol, styrenated				
	OECD 301F	7%	28		
	Not readily biodegradable (according to OECD criteria)				

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
38294-69-8	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane	0,292
100-51-6	benzyl alcohol	1
112-24-3	3,6-diazaoctanethylenediamin; triethylenetetramine	-1,66
90640-67-8	Amines, polyethylenepoly-, triethylenetetramine fraction	-2,9
1477-55-0	m-phenylenebis(methylamine)	ca. 0,18
61788-44-1	Phenol, styrenated	3,03
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	>= 0,219

BCF

CAS No	Chemical name	BCF	Species	Source
100-51-6	benzyl alcohol	1,371	QSAR model	http://epa.gov/oppt/
1477-55-0	m-phenylenebis(methylamine)	3,16	no data	Validated suite of c
61788-44-1	Phenol, styrenated	11440		Estimation Programs

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

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13.1. Waste treatment methods

Disposal recommendations

Dispose of waste according to applicable legislation.

Contaminated packaging

Non-contaminated packages may be recycled. Dispose of waste according to applicable legislation.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 2735

14.2. UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane, 3,6-diazaoctanethylenediamin; triethylenetetramine, Amines, polyethylenepoly-, triethylenetetramine fraction)

14.3. Transport hazard class(es): 8

14.4. Packing group: III

Hazard label: 8

Classification code: C7

Special Provisions: 274

Limited quantity: 5 L

Excepted quantity: E1

Transport category: 3

Hazard No: 80

Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 2735

14.2. UN proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane, 3,6-diazaoctanethylenediamin; triethylenetetramine, Amines, polyethylenepoly-, triethylenetetramine fraction)

14.3. Transport hazard class(es): 8

14.4. Packing group: III

Hazard label: 8

Classification code: C7

Special Provisions: 274

Limited quantity: 5 L

Excepted quantity: E1

Marine transport (IMDG)

14.1. UN number or ID number: UN 2735

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<u>14.2. UN proper shipping name:</u>	AMINES, LIQUID, CORROSIVE, N.O.S. (Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane, 3,6-diazaoctanethylenediamin; triethylenetetramine, Amines, polyethylenepoly-, triethylenetetramine fraction)
<u>14.3. Transport hazard class(es):</u>	8
<u>14.4. Packing group:</u>	III
Hazard label:	8
Marine pollutant:	p
Special Provisions:	223, 274
Limited quantity:	5 L
Excepted quantity:	E1
EmS:	F-A, S-B
Segregation group:	18 - alkalis

Air transport (ICAO-TI/IATA-DGR)

<u>14.1. UN number or ID number:</u>	UN 2735
<u>14.2. UN proper shipping name:</u>	AMINES, LIQUID, CORROSIVE, N.O.S. (Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane, 3,6-diazaoctanethylenediamin; triethylenetetramine, Amines, polyethylenepoly-, triethylenetetramine fraction)
<u>14.3. Transport hazard class(es):</u>	8
<u>14.4. Packing group:</u>	III
Hazard label:	8
Special Provisions:	A3 A803
Limited quantity Passenger:	1 L
Passenger LQ:	Y841
Excepted quantity:	E1
IATA-packing instructions - Passenger:	852
IATA-max. quantity - Passenger:	5 L
IATA-packing instructions - Cargo:	856
IATA-max. quantity - Cargo:	60 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS:	Yes
Danger releasing substance:	Formaldehyde, oligomeric reaction products with phenol and m-phenylenebis(methylamine)

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

No information available.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

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EU regulatory information

Information according to 2012/18/EU (SEVESO III): E2 Hazardous to the Aquatic Environment

National regulatory information

Water hazard class (D): 2 - obviously hazardous to water

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:
Phenol, 4,4'-(1-methylethylidene)bis-, polymer with N1,N2-bis(2-aminoethyl)-1,2-ethanediamine and 2-(chloromethyl)oxirane
benzyl alcohol
Amines, polyethylenepoly-, triethylenetetramine fraction
m-phenylenebis(methylamine)
Phenol, styrenated
2,4,6-tris(dimethylaminomethyl)phenol

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 14.

Abbreviations and acronyms

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)
ICAO: International Civil Aviation Organization
ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)
CLP: Classification, labelling and Packaging
REACH: Registration, Evaluation and Authorization of Chemicals
GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate

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NOEC: No Observed Effect Concentration

BCF: Bio-concentration factor

PBT: persistent, bioaccumulative, toxic

vPvB: very persistent, very bioaccumulative

MARPOL: International Convention for the Prevention of Marine Pollution from Ships

IBC: Intermediate Bulk Container

SVHC: Substance of Very High Concern

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Acute Tox. 4; H302	Calculation method
Skin Corr. 1; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method
Aquatic Chronic 2; H411	Calculation method

Relevant H and EUH statements (number and full text)

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H310	Fatal in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)